



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3101-58-1
Job Sheet 193800



Part No: RBW109-3101-58-1 **Job Qty:** 1 pcs
Part Name: Hammer, Steel, Blade Corrosion and Voids Detection

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 4/22/19 **Job Tracking No:**
Due Date: 5/15/19 **Created By:** Marie Lajeunesse
Type: Stock **Description:**
Note: DWG RBW109-3101-58-1 Rev3 IPP Rev A 17.11.28 New Issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	5/15/19	5/15/19	0.00	0.20	External Load - 1		
							External Load - 2		
							External Load - 3		
							Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	5/15/19	5/15/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - 543	1 pcs	5/15/19	5/15/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Container No: S197242



Part: RBW109-3101-58-1

Job No: 193800

Serial No/Batch: S197242

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 07/11/19

Plex 4/22/19 4:18 PM Dart.lajeunesse.marie

					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	5/15/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

DM

GA151F

DAS
21
9-65
JUL 11 2019

Part Op 100 - (Small Fab) Pack kit.
Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
10137	Small Pistol Case, Plastic	1 Ea (1 ea)	100-Small Fab - 1	3116809
RBW109-3101-58-1-1	Hammer, Steel	1 pcs (1 ea)	100-Small Fab - 1	3183172

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	10137	1	17	0
	RBW109-3101-58-1-1	1	8	0

Part Specifications

Specifications could not be found.

152F
102

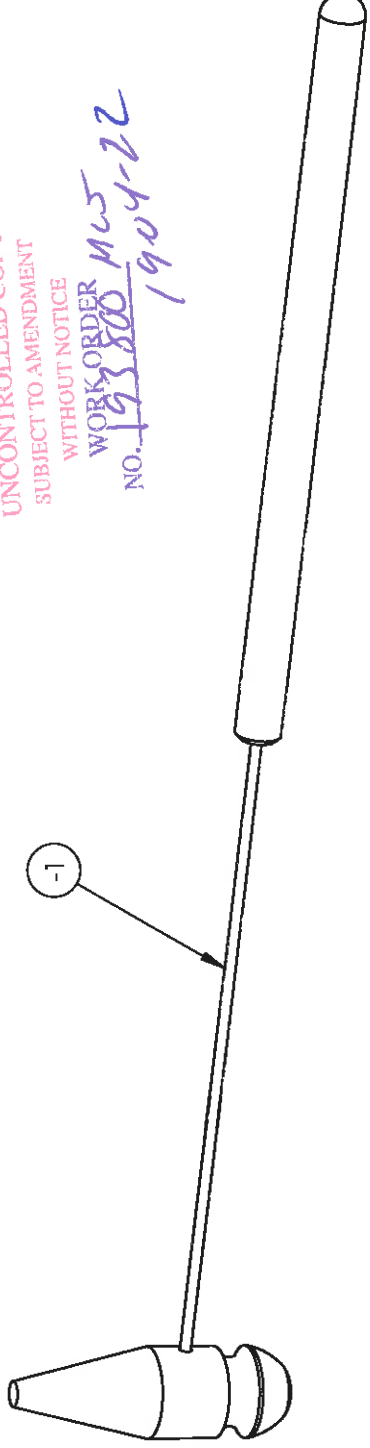
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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/1/2015	DPD	JAG
2	16-0212	ADDED NOTE 2 SHEET 1. -1 CHTD DWG TO SHEET METAL TOLERANCE. -3 CHTD FINISH WAS CAD PLATE YELLOW IS ZINC PLATING ASTM B683 D 13. -5 CHTD FINISH TO 18/1000 CR. -6 LASER ENGRAVE V/T/N IN LASER ENGRAVE V/T/N. S/N, "MADE IN USA". LASER ENGRAVE V/T/N IS LASER ENGRAVE V/T/N. S/N, "MADE IN USA". LASER ENGRAVE V/T/N IS LASER ENGRAVE V/T/N. S/N, "MADE IN USA".	11/4/2016	RJC	JAG
3	17-0053	-7 CHTD ENGRAVE NOTE WAS LASER ENGRAVE V/T/N. S/N, "MADE IN USA" IS LASER ENGRAVE V/T/N.	2/20/2017	RJC	JAG

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WITHOUT NOTICE

WORK ORDER

NO. 90561 ON 7-1-61



NOTE:

- NOTE:**
1. REF. AGUSTA T/N: 109-3101-58-1.
2. -1 USED IN KITS: RBT18025, RBEA62309, RBT18510,
& RBT18561.

2ART

TITLE HAMMER, STEEL, BLADE CORROSION AND VOIDS DETECTION

RBW109-3101-58-1

TEO ATTACHED

TEO ATTACHED										DWG NO.		RBW109-3101-58-1		REV					
										MAYL		UNLESS OTHERWISE SPECIFIED							
										FERT		DIMENSIONS ARE IN INCHES							
										TREAT		XXX ± .006							
										FINISH		XX ± .01							
												X ± .1							
										SPEC		1. BREAK ALL SHARP EDGES							
										DRAWN BY:		.016 x 48" OR .016"							
										CHECKED:		2. DIMENSIONAL LIMITS APPLY							
										4		3. INTERFERENCE AND TOL PER							
										5		ASME Y14.5M-2009							
										QA APPR:		USED ON MODEL							
										APPROVED:		AW109/AW119							
										SCALE		1:1		DATE		3/12/2015		SHEET 1 OF 5	

SHEET 1 OF 5



NCR No.		Job: _____		DISPOSITION		DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Eng. (Non-AW) ☐		Engineering ☐			
		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Water Jet ☐			
		Use-as-is ☐		Large Fab ☐		Finishing ☐		Rec/Store/Packaging ☐		Supplier ☐			
Date :		Sequence #:		QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition									
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐									
												Completed By	
												Lead hand / Supervisor	
												QC / QA Coordinator	